IEC 60227-3

Edition 3.0 2024-02
REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V –
Part 3: Non-sheathed cables for fixed wiring



IEC 60227-3:2024-02 RLV(en)

THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2024 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC
The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications
The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform
The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, …). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc
If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch
Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org
The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC 60227-3

Edition 3.0 2024-02
REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V –
Part 3: Non-sheathed cables for fixed wiring

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.060.20

ISBN 978-2-8322-8369-1

Warning! Make sure that you obtained this publication from an authorized distributor.

® Registered trademark of the International Electrotechnical Commission

CONTENTS

FOREWORD 4
INTRODUCTION 2
~~1 General~~ .....
1 Scope 7
2 Normative references 7
3 Terms and definitions 8
4 Single-core non-sheathed cable with rigid conductor for general purposes 7
4.1 Code designation 9
4.2 Rated voltage 9
4.3 Construction 9
4.3.1 Conductors 9
4.3.2 Insulation 9
4.3.3 Overall diameter 9
4.4 Tests 10
4.5 Guidance on use 10
5 Single-core non-sheathed cable with flexible conductor for general purposes 11
5.1 Code designation 11
5.2 Rated voltage 11
5.3 Construction 11
5.3.1 Conductors 11
5.3.2 Insulation 11
5.3.3 Overall diameter 12
5.4 Tests 12
5.5 Guidance on use 12
6 Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 70 °C 13
6.1 Code designation 13
6.2 Rated voltage 13
6.3 Construction 13
6.3.1 Conductors 13
6.3.2 Insulation 14
6.3.3 Overall diameter 14
6.4 Tests 14
6.5 Guidance on use 14
7 Single-core non-sheathed cable with flexible conductor for internal wiring for a conductor temperature of 70 °C 15
7.1 Code designation 15
7.2 Rated voltage 15
7.3 Construction 15
7.3.1 Conductors 15
7.3.2 Insulation 16
7.3.3 Overall diameter 16
7.4 Tests 16
7.5 Guidance on use 16
8 Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 90 °C 17

8.1 Code designation 17
8.2 Rated voltage 17
8.3 Construction 17
8.3.1 Conductors 17
8.3.2 Insulation 17
8.3.3 Overall diameter 18
8.4 Tests 18
8.5 Guidance on use 18
9 Single-core non-sheathed cable with flexible conductor for internal wiring for a conductor temperature of 90 °C 19
9.1 Code designation 19
9.2 Rated voltage 19
9.3 Construction 19
9.3.1 Conductors 19
9.3.2 Insulation 19
9.3.3 Overall diameter 20
9.4 Tests 20
9.5 Guidance on use 20
Bibliography 21

Table 1 – General data for type 60227 IEC 01 10
Table 2 – Tests for type 60227 IEC 01 11
Table 3 – General data for type 60227 IEC 02 12
Table 4 – Tests for type 60227 IEC 02 13
Table 5 – General data for type 60227 IEC 05 14
Table 6 – Tests for type 60227 IEC 05 15
Table 7 – General data for type 60227 IEC 06 16
Table 8 – Tests for type 60227 IEC 06 17
Table 9 – General data for type 60227 IEC 07 18
Table 10 – Tests for type 60227 IEC 07 19
Table 11 – General data for type 60227 IEC 08 20
Table 12 – Tests for type 60227 IEC 08 21

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 3: Non-sheathed cables for fixed wiring

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60227-3:1993+AMD1:1997 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60227-3 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This third edition cancels and replaces the second edition published in 1992 and Amendment 1:1997. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the reference to tests according to IEC 60227-2 has been withdrawn and replaced with a reference to IEC 63294;
b) normative references have been updated.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2141/FDIS	20/2154/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*, can be found on the IEC website.

This document is to be used in conjunction with IEC 60227-1.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V,* consists of the following parts:

IEC 60227-1: General requirements;

IEC 60227-2: Test methods (withdrawn and replaced by IEC 63294);

IEC 60227-3: Non-sheathed cables for fixed wiring;

IEC 60227-4: Sheathed cables for fixed wiring;

IEC 60227-5: Flexible cables (cords);

IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for non-sheathed cables for fixed wiring.

POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 3: Non-sheathed cables for fixed wiring

~~1 General~~

1 Scope

This part of IEC 60227 details the particular standards for polyvinyl chloride insulated single-core non-sheathed cables for fixed wiring of rated voltages up to and including 450/750 V.

~~All cables shall comply with the appropriate requirements given in IEC 60227-1 and the individual types of cables shall each comply with the particular requirements of this part.~~

This document provides the particular requirements for non-sheathed cables for fixed wiring which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables.

The tests for cables specified in the IEC 60227 series are described in IEC 63294.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60227-1~~:1993~~, *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 1: General requirements*~~*~~

~~IEC 60227-2:1979, *Polyvinyl chloride insulated cables of rated voltage up to and including 450/750 V – Part 2: Test methods**~~

IEC 60228~~:1978~~, *Conductors of insulated cables*
~~First supplement 60228A (1982), amendment 1 (1993)~~

~~IEC 60332-1:1979, *Tests on electric cables under fire conditions – Part 1: Test on a single vertical insulated wire or cable*~~

IEC 60332-1-2, *Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame*

~~IEC 60811-1-1:1993, *Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section One: Measurement of thickness and overall dimensions – Tests for determining the mechanical properties*~~
~~Amendement 1 (1988). Amendment 2 (1989)~~

_____

~~* Revised edition to be published.~~

~~IEC 60811-1-2:1985, *Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Two: Thermal ageing methods* Amendment 1 (1989)~~

~~IEC 60811-1-4:1985, *Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Four: Tests at low temperature*~~

~~IEC 60811-3-1:1985, *Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section One: Pressure test at high temperature – Tests for resistance to cracking*~~

~~IEC 60811-3-2:1985, *Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section Two: Loss of mass test – Thermal stability tests*~~

IEC 60811-401, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven*

IEC 60811-405, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 405: Miscellaneous tests – Thermal stability test for PVC insulations and PVC sheaths*

IEC 60811-409, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths*

IEC 60811-501, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds*

IEC 60811-504, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths*

IEC 60811-505, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths*

IEC 60811-506, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 506: Mechanical tests – Impact test at low temperature for insulations and sheaths*

IEC 60811-508, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths*

IEC 60811-509, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)*

IEC 62440, *Electric cables with a rated voltage not exceeding 450/750 V – Guide to use*

IEC 63294:2021, *Test methods for electric cables with rated voltages up to and including 450/750 V*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60227-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at https://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

3.1
type test
test made before supplying a type of cable covered by this document on a general commercial basis in order to demonstrate satisfactory performance characteristics to meet the intended application

Note 1 to entry: Type tests are of such a nature that, after they have been made, it is not necessary for them to be repeated, unless changes are made in the cable materials or design which can change the performance characteristics.

Note 2 to entry: The symbol T is used to refer to type tests.

3.2
sample test
test made on samples of completed cable or components taken from a completed cable to verify that the finished product meets the design standards

Note 1 to entry: The symbol S is used to refer to sample tests.

4 Single-core non-sheathed cable with rigid conductor for general purposes

4.1 Code designation

60227 IEC 01.

4.2 Rated voltage

450/750 V.

4.3 Construction

4.3.1 Conductors

Number of conductors: 1.

The conductors shall comply with the requirements of IEC 60228:

– class 1 for solid conductors;
– class 2 for stranded conductors.

4.3.2 Insulation

The insulation shall be polyvinyl chloride compound of type PVC/C applied around the conductor.

The specified value of the insulation thickness ~~shall comply with the specified value~~ is given in Table 1, column 3.

The insulation resistance shall be not less than the values given in Table 1, column 6.

4.3.3 Overall diameter

The mean overall diameter shall ~~not exceed~~ be within the ~~upper~~ limits given in Table 1, columns 4 and 5.