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colour inside

Specifications for particular types of winding wires – Part 8: Polyesterimide enamelled round copper wire, class 180

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SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 8: Polyesterimide enamelled round copper wire, class 180

FOREWORD

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IEC 60317-8 edition 4.1 contains the fourth edition (2010-03) [documents 55/1177/FDIS and 55/1188/RVD] and its amendment 1 (2024-06) [documents 55/1981/CDV and 55/2017/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 60317-8 has been prepared by IEC technical committee 55: Winding wires.

This fourth edition of IEC 60317-8 cancels and replaces the third edition published in 1990, its amendment 1 (1997) and its Amendment 2 (1997). This edition constitutes a technical revision.

The main changes with respect to the previous edition are as follows:

– introduction of requirements for appearance;
– new reference to resistance to refrigerants test method;
– deletion of high temperature failure requirements;
– introduction of pin hole test requirements.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be read in conjunction with IEC 60317-0-1 ~~(2008)~~:2013 and its Amendment 1:2019.

A list of all the parts in the IEC 60317 series, under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

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INTRODUCTION

This Part of IEC 60317 is one of a series which deals with insulated wires used for windings in electrical equipment. The series has three groups describing

1) winding wires and methods of test (IEC 60851) ;
2) specifications for particular types of winding wires (IEC 60317);
3) packaging of winding wires (IEC 60264).

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 8: Polyesterimide enamelled round copper wire, class 180

1 Scope

This Part of IEC 60317 specifies the requirements of enamelled round copper winding wires of class 180 with a sole coating based on polyesterimide resin, which may be modified provided it retains the chemical identity of the original resin and meets all specified wire requirements.

NOTE A modified resin is a resin that has undergone a chemical change, or contains one or more additives to enhance certain performance or application characteristics.

Class 180 is a thermal class that requires a minimum temperature index of 180 and a heat shock temperature of at least 200 °C.

The temperature in degrees Celsius corresponding to the temperature index is not necessarily that at which it is recommended that the wire be operated and this will depend on many factors, including the type of equipment involved.

The range of nominal conductor diameters covered by this standard is as follows:

– Grade 1: 0,018 mm up to and including 3,150 mm;
– Grade 2: 0,020 mm up to and including 5,000 mm;
– Grade 3: 0,250 mm up to and including 1,600 mm.

The nominal conductor diameters are specified in Clause 4 of IEC 60317-0-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-1[1]:~~2008~~2013, *Specifications for particular types of winding wires – Part 0-1: General requirements – Enamelled round copper wire*
IEC 60317-0-1:2013/AMD1:2019

IEC 60851-4:~~1996~~2016, ~~*Methods of test for winding wires –*~~ *Winding wires – Test methods – Part 4: Chemical properties*
~~Amendment 1 (1997)~~
~~Amendment 2 (2005)~~

[1] There exists a consolidated edition 4.1:2021 that includes IEC 60317-0-1:2013 and its Amendment 1:2019.

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