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INTERNATIONAL STANDARD

colour inside

Hold and similar electrical appliances – Safety–
Part 2-44: Particular requirements for ironers

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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CONTENTS

FOREWORD 4
INTRODUCTION 2
1 Scope 8
2 Normative references 9
3 Terms and definitions 9
4 General requirement 10
5 General conditions for the tests 10
6 Classification 10
7 Marking and instructions 10
8 Protection against access to live parts 11
9 Starting of motor-operated appliances 11
10 Power input and current 11
11 Heating 11
12 ~~Void~~ Charging of metal-ion batteries 13
13 Leakage current and electric strength at operating temperature 13
14 Transient overvoltages 13
15 Moisture resistance 13
16 Leakage current and electric strength 13
17 Overload protection of transformers and associated circuits 13
18 Endurance 13
19 Abnormal operation 13
20 Stability and mechanical hazards 14
21 Mechanical strength 14
22 Construction 14
23 Internal wiring 17
24 Components 17
25 Supply connection and external flexible cords 17
26 Terminals for external conductors 17
27 Provision for earthing 17
28 Screws and connections 17
29 Clearances, creepage distances and solid insulation 17
30 Resistance to heat and fire 17
31 Resistance to rusting 18
32 Radiation, toxicity and similar hazards 18
Annexes 21
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances 22
Annex R (normative) Software evaluation 23
Bibliography 24

Figure 101 – Probe for measuring surface temperatures 18

Figure ~~101~~ 102 – Dimensions of the feed opening of mangles 20

Table 101 – Maximum temperature rises for accessible external surfaces under normal operating conditions 12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-44: Particular requirements for ironers

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60335-2-44:2002+AMD1:2008+AMD2:2011 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60335-2-44 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2002, Amendment 1:2008 and Amendment 2:2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the text has been aligned with IEC 60335-1:2020;
b) some notes have been converted to normative text (1, 20.1, 22.103);
c) exclusion of battery-operated appliances (Clause 1);
d) introduction of accessible surface temperature limits (Clause 11).

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/6362/FDIS	61/6414/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This Part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This Part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for ironers.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

– subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
– unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
– additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

– requirements: in roman type;
– *test specifications: in italic type;*
– notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website:

https://www.iec.ch/tc61/supportingdocuments

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another Part 2 of IEC 60335, the relevant Part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a Part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the Part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and ~~generic standards~~ group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. ~~For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.~~

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

– IEC standards published by TC 59 concerning methods of measuring performance;
– CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
– CISPR 14-2 concerning electromagnetic immunity;
– IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-44: Particular requirements for ironers

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electric **ironers** for both commercial and household and similar purposes, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances.

Appliances not intended for normal household ~~use~~, but which nevertheless ~~may~~ can be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

~~NOTE 101~~ Examples of appliances within the scope of this standard are:

– **ironing presses** for one-person operation;
– **mangles;**
– **rotary ironers** for one-person operation;
– **trouser presses.**

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account:

– persons (including children) whose
  - physical, sensory or mental capabilities; or
  - lack of experience and knowledge

  prevents them from using the appliance safely without supervision or instruction;
– children playing with the appliance.

~~NOTE 102~~ Attention is drawn to the fact that:

– for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements ~~may~~ can be necessary;
– in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

~~NOTE 103~~ This standard does not apply to:

– **rotary ironers** for operation by more than one person. The roller length of such appliances normally exceeds 1,6 m in length;
– appliances intended exclusively for industrial purposes;
– appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
– electric irons (IEC 60335-2-3);
– **battery-operated appliances**.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

IEC 60335-2-44

Edition 4.0 2021-11

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Hold and similar electrical appliances – Safety–
Part 2-44: Particular requirements for ironers

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-44: Exigences particulières pour les machines à repasser



IEC 60335-2-44:2021-11(en-fr)

CONTENTS

FOREWORD 4
INTRODUCTION 7
1 Scope 8
2 Normative references 9
3 Terms and definitions 9
4 General requirement 10
5 General conditions for the tests 10
6 Classification 10
7 Marking and instructions 10
8 Protection against access to live parts 11
9 Starting of motor-operated appliances 11
10 Power input and current 11
11 Heating 11
12 Charging of metal-ion batteries 13
13 Leakage current and electric strength at operating temperature 13
14 Transient overvoltages 13
15 Moisture resistance 13
16 Leakage current and electric strength 13
17 Overload protection of transformers and associated circuits 13
18 Endurance 13
19 Abnormal operation 13
20 Stability and mechanical hazards 14
21 Mechanical strength 14
22 Construction 14
23 Internal wiring 17
24 Components 17
25 Supply connection and external flexible cords 17
26 Terminals for external conductors 17
27 Provision for earthing 17
28 Screws and connections 17
29 Clearances, creepage distances and solid insulation 17
30 Resistance to heat and fire 17
31 Resistance to rusting 18
32 Radiation, toxicity and similar hazards 18
Annexes 20
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances 21
Annex R (normative) Software evaluation 22
Bibliography 23

Figure 101 – Probe for measuring surface temperatures 18

Figure 102 – Dimensions of the feed opening of mangles 19

Table 101 – Maximum temperature rises for accessible external surfaces under normal operating conditions 12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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Part 2-44: Particular requirements for ironers

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Part 2-44: Particular requirements for ironers

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– **ironing presses** for one-person operation;
– **mangles;**
– **rotary ironers** for one-person operation;
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– persons (including children) whose
  - physical, sensory or mental capabilities; or
  - lack of experience and knowledge

  prevents them from using the appliance safely without supervision or instruction;
– children playing with the appliance.

Attention is drawn to the fact that:

– for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements can be necessary;
– in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

This standard does not apply to:

– **rotary ironers** for operation by more than one person. The roller length of such appliances normally exceeds 1,6 m in length;
– appliances intended exclusively for industrial purposes;
– appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
– electric irons (IEC 60335-2-3);
– **battery-operated appliances**.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

SOMMAIRE

AVANT-PROPOS 26
INTRODUCTION 29
1 Domaine d'application 30
2 Références normatives 31
3 Termes et définitions 31
4 Exigences générales 32
5 Conditions générales d'essais 32
6 Classification 32
7 Marquage et instructions 32
8 Protection contre l'accès aux parties actives 33
9 Démarrage des appareils à moteur 33
10 Puissance et courant 33
11 Echauffements 33
12 Charge des batteries à ions métalliques 35
13 Courant de fuite et rigidité diélectrique à la température de régime 35
14 Surtensions transitoires 35
15 Résistance à l'humidité 35
16 Courant de fuite et rigidité diélectrique 36
17 Protection contre la surcharge des transformateurs et des circuits associés 36
18 Endurance 36
19 Fonctionnement anormal 36
20 Stabilité et dangers mécaniques 36
21 Résistance mécanique 37
22 Construction 37
23 Conducteurs internes 40
24 Composants 40
25 Raccordement au réseau et câbles souples extérieurs 40
26 Bornes pour conducteurs externes 40
27 Dispositions en vue de la mise à la terre 40
28 Vis et connexions 40
29 Distances dans l'air, lignes de fuite et isolation solide 40
30 Résistance à la chaleur et au feu 40
31 Protection contre la rouille 40
32 Rayonnement, toxicité et dangers analogues 41
Annexes 43
Annexe B (normative) Appareils alimentés par batteries, batteries séparables et batteries amovibles pour les appareils alimentés par batteries 44
Annexe R (normative) Evaluation des logiciels 45
Bibliographie 46

Figure 101 – Calibre pour le mesurage des températures de surface 41

Figure 102 – Dimensions de l'ouverture pour introduction du linge des machines à lisser le linge 42

Tableau 101 – Echauffements maximaux pour les surfaces accessibles extérieures en conditions de fonctionnement normal 35

COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

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APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-44: Exigences particulières pour les machines à repasser

AVANT-PROPOS

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9) L'attention est attirée sur le fait que certains des éléments de la présente Publication de l'IEC peuvent faire l'objet de droits de brevet. L'IEC ne saurait être tenue pour responsable de ne pas avoir identifié de tels droits de brevets.

L'IEC 60335-2-44 a été établie par le comité d'études 61 de l'IEC: Sécurité des appareils électrodomestiques et analogues. Il s'agit d'une Norme internationale.

Cette quatrième édition annule et remplace la troisième édition parue en 2002, l'Amendement 1:2008 et l'Amendement 2:2011. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

a) alignement du texte sur l'IEC 60335-1:2020;
b) conversion en texte normatif de certaines notes (Article 1, 20.1, 22.103);
c) exclusion des appareils alimentés par batteries (Article 1);

d) introduction des limites de température des surfaces accessibles (Article 11).

Le texte de cette Norme internationale est issu des documents suivants:

FDIS	Rapport de vote
61/6362/FDIS	61/6414/RVD

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à son approbation.

La langue employée pour l'élaboration de cette Norme internationale est l'anglais.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2, il a été développé selon les Directives ISO/IEC, Partie 1 et les Directives ISO/IEC, Supplément IEC, disponibles sous www.iec.ch/members_experts/refdocs. Les principaux types de documents développés par l'IEC sont décrits plus en détail sous www.iec.ch/standardsdev/publications.

Une liste de toutes les parties de la série IEC 60335, publiées sous le titre général *Appareils électrodomestiques et analogues – Sécurité*, se trouve sur le site web de l'IEC.

La présente Partie 2 doit être utilisée conjointement avec la dernière édition de l'IEC 60335-1 et ses amendements, sauf si cette édition l'exclut. Dans ce cas, la dernière édition qui n'exclut pas la présente Partie 2 est utilisée. Elle a été établie sur la base de la sixième édition (2020) de cette norme.

NOTE 1 L'expression "la Partie 1" utilisée dans la présente norme fait référence à l'IEC 60335-1.

La présente Partie 2 complète ou modifie les articles correspondants de l'IEC 60335-1, de façon à transformer cette publication en norme IEC: Exigences particulières pour les machines à repasser.

Lorsqu'un paragraphe particulier de la Partie 1 n'est pas mentionné dans cette Partie 2, ce paragraphe s'applique pour autant que cela soit raisonnable. Lorsque la présente norme mentionne "addition", "modification" ou "remplacement", le texte correspondant de la Partie 1 doit être adapté en conséquence.

NOTE 2 Le système de numérotation suivant est utilisé:

– les paragraphes, tableaux et figures qui s'ajoutent à ceux de la Partie 1 sont numérotés à partir de 101;
– à l'exception de celles qui sont dans un nouveau paragraphe ou de celles qui concernent des notes de la Partie 1, les notes sont numérotées à partir de 101, y compris celles des articles ou paragraphes qui sont remplacés;
– les annexes qui sont ajoutées sont désignées AA, BB, etc.

NOTE 3 Les caractères d'imprimerie suivants sont utilisés:

– exigences: caractères romains;
– *modalités d'essais: caractères italiques;*
– notes: petits caractères romains.

Les termes en **gras** dans le texte sont définis à l'Article 3. Lorsqu'une définition concerne un adjectif, l'adjectif et le nom associé figurent également en gras.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous webstore.iec.ch dans les données relatives au document recherché. A cette date, le document sera

- reconduit,
- supprimé,
- remplacé par une édition révisée, ou
- amendé.

NOTE 4 L'attention des Comités nationaux est attirée sur le fait que les fabricants d'appareils et les organismes d'essai peuvent avoir besoin d'une période transitoire après la publication d'une nouvelle publication IEC, ou d'une publication amendée ou révisée, pour fabriquer des produits conformes aux nouvelles exigences et pour adapter leurs équipements aux nouveaux essais ou aux essais révisés.

Le comité recommande que le contenu de cette publication soit entériné au niveau national au plus tôt 12 mois et au plus tard 36 mois après la date de publication.

INTRODUCTION

Il a été considéré en établissant cette Norme internationale que l'exécution de ses dispositions était confiée à des personnes expérimentées et ayant une qualification appropriée.

Les documents de recommandations concernant l'application des exigences de sécurité pour les appareils peuvent être consultés dans les documents de support du CE 61, accessibles sur le site web de l'IEC à l'adresse:

https://www.iec.ch/tc61/supportingdocuments

Cette information est donnée à l'intention des utilisateurs de la présente Norme internationale et n'a pas pour objet de remplacer le texte normatif de la présente norme.

La présente norme reconnaît le niveau de protection internationalement accepté contre les dangers électriques, mécaniques, thermiques, liés au feu et au rayonnement des appareils, lorsqu'ils fonctionnent comme en usage normal en tenant compte des instructions du fabricant. Elle couvre également les situations anormales auxquelles on peut s'attendre dans la pratique et elle tient compte de la façon dont les phénomènes électromagnétiques peuvent affecter le fonctionnement sûr des appareils.

Cette norme tient compte autant que possible des exigences de l'IEC 60364, de façon à rester compatible avec les règles d'installation quand l'appareil est raccordé au réseau d'alimentation. Cependant, des règles nationales d'installation peuvent être différentes.

Si un appareil relevant du domaine d'application de la présente norme comporte également des fonctions couvertes par une autre Partie 2 de l'IEC 60335, la Partie 2 correspondante est appliquée à chaque fonction séparément, dans la limite du raisonnable. Si cela est applicable, on tient compte de l'influence d'une fonction sur les autres fonctions.

Lorsqu'une Partie 2 ne comporte pas d'exigences complémentaires pour couvrir les risques traités dans la Partie 1, la Partie 1 s'applique.

NOTE 1 Cela signifie que les comités d'études responsables pour les Parties 2 ont déterminé qu'il n'était pas nécessaire de spécifier des exigences particulières pour l'appareil en question en plus des exigences générales.

Cette norme est une norme de famille de produits traitant de la sécurité d'appareils et a préséance sur les normes horizontales et génériques couvrant le même sujet.

NOTE 2 Les publications horizontales, les publications fondamentales de sécurité et les publications groupées de sécurité couvrant un risque ne sont pas applicables parce qu'elles ont été prises en considération lorsque les exigences générales et particulières ont été étudiées pour la série de normes IEC 60335.

Un appareil conforme au texte de la présente norme ne sera pas nécessairement jugé conforme aux principes de sécurité de la norme si, lorsqu'il est examiné et soumis aux essais, il apparaît qu'il présente d'autres caractéristiques qui compromettent le niveau de sécurité visé par ces exigences.

Un appareil utilisant des matériaux ou présentant des modes de construction différents de ceux décrits dans les exigences de cette norme peut être examiné et essayé en fonction de l'objectif poursuivi par ces exigences et, s'il est jugé pratiquement équivalent, il peut être estimé conforme aux principes de sécurité de la norme.

NOTE 3 Les normes traitant des aspects non relatifs à la sécurité des appareils électrodomestiques sont:

– les normes IEC publiées par le comité d'études 59 concernant les méthodes de mesure d'aptitude à la fonction;
– les normes CISPR 11 et CISPR 14-1, ainsi que les normes applicables de la série IEC 61000-3 concernant les émissions électromagnétiques;
– la norme CISPR 14-2 concernant l'immunité électromagnétique;
– les normes IEC publiées par le comité d'études 111 concernant l'environnement.

APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-44: Exigences particulières pour les machines à repasser

1 Domaine d'application

L'article de la Partie 1 est remplacé par l'article ci-après.

La présente partie de l'IEC 60335 traite de la sécurité des **machines à repasser** électriques destinées à un usage commercial, domestique et analogue, dont la **tension assignée** est inférieure ou égale à 250 V pour les appareils monophasés et à 480 V pour les autres appareils.

Les appareils non destinés à un usage domestique normal, mais qui peuvent néanmoins constituer une source de danger pour le public, tels que les appareils destinés à être utilisés par des usagers non avertis dans des magasins, chez des artisans et dans des fermes, sont compris dans le domaine d'application de la présente norme.

La liste suivante répertorie les exemples d'appareils qui relèvent du domaine d'application de la présente norme:

– les **presses à repasser** dont le fonctionnement nécessite une seule personne;
– les **machines à lisser le linge**;
– les **machines à repasser à rouleau** dont le fonctionnement nécessite une seule personne;
– les **presse-pantalons.**

Dans la mesure du possible, la présente norme traite des dangers courants que présentent les appareils et auxquels sont exposés tous les individus situés à l'intérieur et autour de l'habitation. Cependant, elle ne tient en général pas compte:

– des personnes (y compris des enfants) dont
  - les capacités physiques, sensorielles ou mentales; ou
  - le manque d'expérience et de connaissance

  les empêchent d'utiliser l'appareil en toute sécurité sans surveillance ou instruction;
– de l'utilisation de l'appareil comme jouet par des enfants.

L'attention est attirée sur le fait que:

– pour les appareils destinés à être utilisés dans des véhicules ou à bord de navires ou d'avions, des exigences supplémentaires peuvent être nécessaires;
– dans de nombreux pays, des exigences supplémentaires sont spécifiées par les organismes nationaux de la santé, par les organismes nationaux responsables de la protection des travailleurs et par des organismes similaires.

La présente norme ne s'applique pas:

– aux **machines à repasser à rouleau** destinées à être utilisées par plusieurs personnes. La longueur du rouleau de ces appareils est généralement supérieure à 1,6 m;
– aux appareils prévus exclusivement pour des usages industriels;
– aux appareils destinés à être utilisés dans des locaux qui présentent des conditions particulières, telles que la présence d'une atmosphère corrosive ou explosive (poussière, vapeur ou gaz);

– aux fers à repasser électriques (IEC 60335-2-3);
– aux **appareils alimentés par batteries**.

2 Références normatives

L'article de la Partie 1 est applicable, avec l'exception suivante.

Addition:

IEC 60584-1, *Couples thermoélectriques – Partie 1: Spécifications et tolérances en matière de FEM*