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Edition 4.0 2023-02
REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Fixed capacitors for use in electronic equipment – Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount DC capacitors



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INTERNATIONAL
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount DC capacitors

FOREWORD

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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60384-20:2015. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60384-20 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) revision of all parts of the document based on the ISO/IEC Directives, Part 2:2021, and harmonization with other similar kinds of documents;
b) the document structure has been organized to follow new sectional specification structure decided in TC 40;
c) revised tables and Clause 5 so as to prevent duplications and contradictions;
d) in Clause 5.2 (Mounting), the Subclauses 5.2.1, 5.2.2 and 5.2.3 have been added;
e) in Subclause 5.5 (Shear test), the Subclauses 5.5.1 and 5.5.2 have been added;
f) in Subclause 5.14 (Component solvent resistance), the Subclauses 5.14.1 and 5.14.2 have been added. In Table 8 and Table A.2, test 5.14 has been moved before 5.7.5 (Final inspections and requirements) in Group 1A and in Subgroup C1;
g) in Subclause 5.15 (Solvent resistance of marking), the Subclauses 5.15.1 and 5.15.2 have been added;
h) tangent of loss angle measurement has been added to resistance to soldering heat test;
i) lot-by-lot and periodical inspection tables, including requirements, have been moved to Annex A;
j) revised Inspection Level (IL) of A1 subgroup.

The text of this International Standard is based on the following documents:

Draft	Report on voting
40/2982/FDIS	40/3018/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

The list of all parts of the IEC 60384 series, under the general title *Fixed capacitors for use in electronic equipment*, can be found on the IEC web site.

This document was drafted in accordance with ISO/IEC Directives, Part 2:2021, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount DC capacitors

~~1 General~~

1 Scope

This part of IEC 60384 is applicable to fixed surface mount capacitors for direct current, with metallized electrodes and polyphenylene sulfide dielectric for use in electronic equipment. These capacitors have metallized connecting pads or soldering strips and are intended to be mounted directly onto printed boards or onto substrates for hybrid circuits. These capacitors ~~may~~ can have "self-healing properties" depending on conditions of use. They are primarily intended for applications where the AC component is small with respect to the rated voltage.

~~These capacitors are divided to 3 grades. Performance grade 1 for long life, performance grade 2 for general purpose and performance grade 3 for miniature type.~~

~~Capacitors for radio interference suppression are not included, but are covered by IEC 60384-14.~~

~~Capacitors used for motor or fluorescent lamp are outside the scope of this standard.~~

~~1.2 Object~~

~~The object of this standard is to prescribe~~ This part of IEC 60384 specifies preferred ratings and characteristics and selects from IEC 60384-1:2021 the appropriate quality assessment procedures, tests and measuring methods, and gives general performance requirements for this type of capacitor. Test severities and requirements ~~prescribed~~ specified in detail specifications referring to this ~~standard shall be~~ sectional specification are of an equal or higher performance level; lower performance levels are not permitted.

Capacitors for electromagnetic interference suppression are not included but are covered by IEC 60384-14.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60062~~:2004~~, *Marking codes for resistors and capacitors*

IEC 60063, *Preferred number series for resistors and capacitors*

IEC 60068-1:2013, *Environmental testing – Part 1: General and guidance*

IEC 60384-1:~~2008~~2021, *Fixed capacitors for use in electronic equipment – Part 1: Generic specification*

IEC 61193-2:2007, *Quality assessment systems – Part 2: Selection and use of sampling plans for inspection of electronic components and packages*

ISO 3, *Preferred numbers – Series of preferred numbers*

3 Terms and definitions

For the purposes of this document, the terms and definitions of IEC 60384-1:~~2008~~2021, and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at https://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

3.1
~~performance~~ grade 1 capacitors
<long-life> capacitors for long-life applications with stringent requirements for the electrical parameters

3.2
~~performance~~ grade 2 capacitors
<general purpose> capacitors for general applications for which the stringent requirements for grade 1 capacitors are not necessary

3.3
~~performance~~ grade 3 capacitors
<low~~-power~~ temperature, miniature type> miniature type capacitors having a rated voltage of less than 63 V and for which less stringent requirements than for grade 2 capacitors are acceptable

4 Preferred ratings and characteristics

4.1 Preferred ~~characteristics~~ climatic categories

~~Preferred climatic categories shall be given in the preferred characteristics only.~~

The values given in detail specifications should be selected from the following.

The surface mount capacitors covered by this document are classified into climatic categories according to the general rules given in IEC 60068-1:2013, Annex A.

The lower and upper category temperatures and the duration of the damp heat, steady-state test shall be chosen from the following:

Lower category temperature:	−55 °C, −40 °C and −25 °C.
Upper category temperature:	+100 °C, +105 °C, +125 °C and +155 °C.
Duration of the damp heat, steady state test:	21 days and 56 days.

~~With continuous operation at 155 °C in excess of the endurance test time, accelerated aging has to be considered (see detail specification).~~

At continuous operation at 155 °C beyond the endurance test time, accelerated ageing shall be carried out (see detail specification).