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Thermistors – Directly heated positive step-function temperature coefficient – Part 1-1: Blank detail specification – Current limiting application – Assessment level EZ

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THERMISTORS – DIRECTLY HEATED POSITIVE STEP-FUNCTION TEMPERATURE COEFFICIENT –

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FOREWORD

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International Standard IEC 60738-1-1 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This third edition cancels and replaces the second edition issued in 1998. It constitutes a technical revision.

This edition contains changes with respect to the referenced subclauses of the revised generic specification IEC 60738-1.

This publication is to be read in conjunction with IEC 60738-1.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1874/FDIS	40/1891/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The QC number that appears on the front cover of this publication is the specification number in the IEC Quality Assessment System for Electronic Components (IECQ).

The list of all parts of the IEC 60738 series, under the (new) general title *Thermistors – Directly heated positive step-function temperature coefficient*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

Blank detail specification

A blank detail specification is a supplementary document to the generic specification and contains requirements for style and layout and minimum content of detail specifications. Detail specifications not complying with these requirements shall not be considered as being in accordance with IEC specifications nor shall they so be described.

In the preparation of detail specifications the content of IEC 60738-1:2006,1.4 shall be taken into account.

The numbers between brackets on the first page correspond to the following information which shall be inserted in the position indicated.

Identification of the detail specification

[1] The "International Electrotechnical Commission" or the National Standards Organization under whose authority the detail specification is drafted.

[2] The IEC or National Standards number of the detail specification, date of issue and any further information required by the national system.

[3] The number and issue number of the IEC or national generic specification.

[4] The IEC number of the blank detail specification.

Identification of the thermistor

[5] A short description of the type of thermistor.

[6] Information on typical construction (if applicable).

NOTE When the thermistor is not designed for use on printed boards, this should clearly be stated in the detail specification in this position.

[7] Outline drawing with main dimensions which are of importance for interchangeability and/or reference to the national or international documents for outlines. Alternatively, this drawing may be given in an annex to the detail specification.

[8] Application or group of applications covered and/or assessment level.

[9] Reference data on the most important properties, to allow comparison between the various thermistor types.

<table>
<tr><td>[1]</td><td>IEC 60738-1-1-XXX [2]
QC 440001XXXXXX</td></tr>
<tr><td rowspan="2">ELECTRONIC COMPONENTS OF ASSESSED QUALITY IN ACCORDANCE WITH:

[3]</td><td>IEC 60738-1-1 [4]
QC 440001</td></tr>
<tr><td rowspan="3">DIRECTLY HEATED POSITIVE STEP-FUNCTION TEMPERATURE COEFFICIENT THERMISTORS [5]
FOR CURRENT LIMITING APPLICATION</td></tr>
<tr><td rowspan="2">Outline drawing: [see 1.2]
[… angle projection]

[7]
[Other shapes are permitted within the dimensions given]</td></tr>
<tr><td>MODIFIED FERRO-ELECTRIC CERAMIC MATERIAL [6]</td></tr>
<tr><td>Assessment level: EZ [8]</td></tr>
</table>

Information on the availability of components qualified to this detail specification is given in the Register of Approvals. [9]

THERMISTORS – DIRECTLY HEATED POSITIVE STEP-FUNCTION TEMPERATURE COEFFICIENT –

Part 1-1: Blank detail specification – Current limiting application – Assessment level EZ

1 General data

1.1 Method(s) of mounting (to be inserted)

(See IEC 60738-1:2006, 7.30).

1.2 Dimensions

(All dimensions are in millimetres or inches and millimetres; it shall be stated which dimensions are suitable for gauging).

Dimensioned drawing(s) shall be given in the detail specification. If necessary, the dimensions may be listed in tabular form with reference to styles or codes.

1.3 Coating

The detail specification shall state

a) whether the thermistor is insulated or non-insulated,

b) the material,

c) the colour, if applicable.

1.4 Terminations

The detail specification shall state whether the terminations are suitable for soldering. If they are not, suitable methods of connection shall be stated for example: welding, clamping or crimping.

1.5 Flammability

The detail specification shall state whether the thermistor is actively or passively flammable if applicable. The test method shall be given in the test schedule.

1.6 Resistance to solvents

The detail specification shall state whether the coating and the marking of the thermistor are solvent resistant if applicable. The test methods shall be given in the test schedule.

1.7 Packaging

The detail specification shall give the following information (if required):

a) whether bulk packed or taped and if taped, drawing or references;

b) the dimensions of the immediate packaging and the number of thermistors packed;

c) the dimensions of the outer package and the number of immediate packages;

d) methods of disposal of the packaging material.

1.8 Electrical data/Ratings and characteristics

The detail specification shall give units and tolerances or limiting values for the following parameters. If necessary, electrical data may be listed in tabular form, with reference to styles and codes.

Upper/Lower category temperatures (UCT/LCT);

Operating temperature range at maximum voltage;

Maximum voltage ($U_{\text{max.}}$);

Zero-power resistance (R_{T});

Isolation voltage (insulated thermistors only);

Insulation resistance (insulated thermistors only);

Tripping current (I_{t});

Maximum non-tripping current ($I_{\text{max. nt}}$);

Residual current at $U_{\text{max.}}$ (I_{res});

Maximum overload current (I_{mo});

Switching temperature (T_{b}) for information only.

1.9 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-58, *Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)*

IEC 60410:1973, *Sampling plans and procedures for inspection by attributes*

IEC 60738-1:2006, *Thermistors – Directly heated positive step-function temperature coefficient – Part 1: Generic specification*