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REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Winding wires – Test methods –
Part 3: Mechanical properties



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Winding wires – Test methods – Part 3: Mechanical properties

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CONTENTS

FOREWORD 5
INTRODUCTION 7
1 Scope 8
2 Normative references 8
3 Terms and definitions 8
4 Test 6: Elongation 8
4.1 Elongation at fracture 8
4.2 Tensile strength 9
5 Test 7: Springiness 9
5.1 General 9
5.2 Round wire with a nominal conductor diameter from 0,080 mm up to and including 1,600 mm 9
5.2.1 Principle 9
5.2.2 Equipment 9
5.2.3 Procedure 11
5.3 Round wire with a nominal conductor diameter over 1,600 mm and rectangular wire 12
5.3.1 Principle 12
5.3.2 Equipment 12
5.3.3 Specimen 13
5.3.4 Procedure 13
6 Test 8: Flexibility and adherence 14
6.1 General 14
6.2 Mandrel winding test 14
6.2.1 Round wire 14
6.2.2 Rectangular wire 15
6.2.3 Covered bunched wire 16
6.3 Stretching test (applicable to enamelled round wire with a nominal conductor diameter over 1,600 mm) 16
6.4 Jerk test (applicable to enamelled round wire with a nominal conductor diameter up to and including 1,000 mm) 17
6.5 Peel test (applicable to enamelled round wire with a nominal conductor diameter over 1,000 mm) 17
6.6 Adherence test 19
6.6.1 General 19
6.6.2 Enamelled rectangular wire 19
6.6.3 Impregnated fibre covered round and rectangular wire 19
6.6.4 Fibre covered enamelled round and rectangular wire 19
6.6.5 Tape-wrapped round and rectangular wire (for adhesive tape only) 20
7 Test 11: Resistance to abrasion (applicable to enamelled round wire) 20
7.1 General 20
7.2 Principle 20
7.3 Equipment 20
7.4 Procedure 21
8 Test 18: Heat bonding (applicable to enamelled round wire with a nominal conductor diameter over 0,050 mm up to and including 2,000 mm and to enamelled rectangular wire) 22

8.1 General 22
8.2 Vertical bond retention of a helical coil 22
8.2.1 General 22
8.2.2 Nominal conductor diameter up to and including 0,050 mm 22
8.2.3 Nominal conductor diameter over 0,050 mm up to and including 2,000 mm 22
8.3 Bond strength of a twisted coil 25
8.3.1 General 25
8.3.2 Principle 25
8.3.3 Equipment 25
8.3.4 Specimen 25
8.3.5 Procedure 27
8.3.6 Result 27
8.4 Enamelled rectangular wire heat bonding 28
Annex A (informative) Bond strength of heat bonding wires 30
A.1 Calculation of the temperature of the twisted coil specimen 30
A.1.1 Method 30
A.1.2 Temperature coefficient 30
A.1.3 Calculation 30
A.2 Determination of the heating period 31
A.2.1 Voltage-time graphs 31
A.2.2 Voltage at maximum temperature 31
Annex B (informative) Friction test methods 36
B.1 General 36
B.2 Test A: Static coefficient of friction test method 36
B.2.1 Test method (applicable to enamelled round wires with a nominal conductor diameter from 0,050 mm up to and including 1,600 mm) 36
B.2.2 Test apparatus 36
B.3 Test B: First dynamic coefficient of friction test method 37
B.3.1 Principle 37
B.3.2 Method of test 37
B.4 Test C: Second dynamic coefficient of friction test method (applicable to enamelled round wires with a nominal conductor diameter from 0,050 mm up to and including 1,600 mm) 37
B.4.1 Test equipment 37
B.4.2 Test specimen 38
B.4.3 Specimen preparation 38
B.4.4 Procedure 39
B.5 Test D: Force of friction by the twisted pair method 40
B.5.1 Enamelled round wires with a nominal conductor diameter from 0,1 mm up to and including 1,500 mm 40
B.5.2 Test method 40
Bibliography 46

Figure 1 – Test equipment to determine springiness 10
Figure 2 – Construction and details of the mandrel (see Table 1) 10
Figure 3 – Test equipment to determine springiness 13
Figure 4 – Test equipment for mandrel winding test 16
Figure 5 – Test equipment for jerk test 17

Figure 6 – Test equipment for peel test 18
Figure 7 – Scraper 19
Figure 8 – Cross-section of the wire after removal of the coating 19
Figure 9 – Test equipment for unidirectional scrape test 21
Figure 10 – Test equipment for bond retention of a helical coil 24
Figure 11 – Coil winder 26
Figure 12 – Oval shape coil 27
Figure 13 – Twisting device with a load applied to the twisted coil specimen 27
Figure 14 – Arrangement of supports 28
Figure 15 – Samples for heat bonding 29
Figure A.1 – Example of voltage-time graphs of twisted coil specimens with a nominal conductor diameter of 0,300 mm with isothermic graphs 32
Figure A.2 – Example of voltage-time graphs of twisted coil specimens with a nominal conductor diameter of 0,315 mm with isothermic graphs 33
Figure A.3 – Example of voltage-time graphs of twisted coil specimens with a nominal conductor diameter of 0,355 mm with isothermic graphs 34
Figure A.4 – Example of voltage-time graphs of twisted coil specimens with a nominal conductor diameter of 0,500 mm with isothermic graphs 35
Figure B.1 – Static coefficient of friction test apparatus 41
Figure B.2 – Dynamic coefficient of friction test apparatus 42
Figure B.3 – Diagram of a typical dynamic coefficient of friction tester 43
Figure B.4 – Material – sapphire (synthetic) 44
Figure B.5 – Synthetic sapphires mounted on load block 44
Figure B.6 – Load applied perpendicular to wire path 45
Figure B.7 – Twisted specimen 45

Table 1 – Mandrels for springiness 11
Table 2 – Magnification to detect cracks 14
Table 3 – Load for peel test 18
Table 4 – Preparation of helical coils 23
Table 5 – Bond retention at elevated temperature 24
Table B.1 – Load block weights for dynamic coefficient of friction testing 39
Table B.2 – Twisted pair method 40

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WINDING WIRES – TEST METHODS –

Part 3: Mechanical properties

FOREWORD

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IEC 60851-3 has been prepared by IEC technical committee 55: Winding wires. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2009, Amendment 1:2013 and Amendment 2:2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) Clarification of the distance measurement for determining loss of adhesion in 6.6.3, 6.6.4 for fibre-covered wires and 6.6.5 for tape-wrapped wires.

The text of this International Standard is based on the following documents:

Draft	Report on voting
55/1938/CDV	55/1974/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60851 series, published under the general title *Winding wires – Test methods*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

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INTRODUCTION

This part of IEC 60851 forms an element of a series of standards, which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

a) winding wires – Test methods (IEC 60851);

b) specifications for particular types of winding wires (IEC 60317);

c) packaging of winding wires (IEC 60264).

WINDING WIRES – TEST METHODS –

Part 3: Mechanical properties

1 Scope

This part of IEC 60851 specifies the following test methods for winding wires:

– Test 6: Elongation;
– Test 7: Springiness;
– Test 8: Flexibility and adherence;
– Test 11: Resistance to abrasion;
– Test 18: Heat bonding.

For definitions, general notes on test methods and the complete series of test methods for winding wires, IEC 60851-1 applies. This document also provides recommended friction test methods in Annex B.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 60851-1, *Winding wires – Test methods – Part 1: General*~~

IEC 60851-2:~~1996~~2009, *Winding wires – Test methods – Part 2: Determination of dimensions*
IEC 60851-2:2009/AMD1:2015
IEC 60851-2:2009/AMD2:2019

ISO 178:~~2001~~2019, *Plastics – Determination of flexural properties*
~~Amendment 1:2004~~

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at https://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

4 Test 6: Elongation

4.1 Elongation at fracture

Elongation is the increase in length expressed as a percentage of the original length.