INTERNATIONAL STANDARD

ISO 10545-20

First edition
2022-06

Ceramic tiles —

Part 20: Determination of deflection of ceramic tiles for calculating their radius of curvature

Carreaux et dalles céramiques —

Partie 20: Détermination de la flèche des carreaux et dalles céramiques pour calculer leur rayon de courbure

Reference number
ISO 10545-20:2022(E)

© ISO 2022



COPYRIGHT PROTECTED DOCUMENT

© ISO 2022

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

© ISO 2022 – All rights reserved

Contents

Page

Foreword ..... **iv**
1 Scope **1**
2 Normative references **1**
3 Terms and definitions **1**
4 Principle **2**
5 Apparatus **2**
6 Test specimens **2**
7 Procedure **3**
8 Calculation **3**
9 Test report **4**
Bibliography **6**

© ISO 2022 – All rights reserved

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 189, *Ceramic tile,* in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 67, *Ceramic tiles,* in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 10545 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user’s national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

© ISO 2022 – All rights reserved

Ceramic tiles —

Part 20:
Determination of deflection of ceramic tiles for calculating their radius of curvature

1 Scope

This document specifies a method for measuring the deflection of ceramic tiles for calculating their radius of curvature.

NOTE ISO 13006 provides property requirements for tiles and other useful information on these products.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10545-4:2019, *Ceramic tiles — Part 4: Determination of modulus of rupture and breaking strength*

ISO 48-2, *Rubber, vulcanized or thermoplastic — Determination of hardness — Part 2: Hardness between 10 IRHD and 100 IRHD*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

3.1
breaking load
F
force necessary to cause the test specimen to break, as read from the pressure gauge

Note 1 to entry: See Figure 1.

3.2
deflection at breaking
Z
deflection of tile at the breaking point under load

Note 1 to entry: See Figure 1.

3.3
curvature radius
r
radius of the circumference that approximates the curve that is determined when the tile is deflected at breaking

© ISO 2022 – All rights reserved