INTERNATIONAL STANDARD

ISO 1096

Fourth edition
2021-05

Plywood — Classification

Contreplaqué — Classification

Reference number
ISO 1096:2021(E)

© ISO 2021



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Classification **1**

4.1 General 1

4.2 General description 1

4.2.1 Panel type as specified in accordance with ISO 2074 1

4.2.2 Form and shape as specified in accordance with ISO 2074 2

4.2.3 Surface appearances as specified in accordance with ISO 2426-1, ISO 2426-2, ISO 2426-3, and ISO 2426-4 2

4.2.4 Surface finishes as specified in accordance with ISO 2074 2

4.3 Principal characteristics 2

4.3.1 Mechanical properties linked with the type of application 2

4.3.2 Exposure conditions as specified in accordance with ISO 12465 2

4.3.3 Specific treatments to improve 2

© ISO 2021 – All rights reserved

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 89, *Wood-based panels*, Subcommittee SC 3, *Plywood*.

This fourth edition cancels and replaces the third edition (ISO 1096:2014), which has been technically revised.

The main changes compared to the previous edition are as follows:

— Inclusion of a reference to ISO 2426-4.

Any feedback or questions on this document should be directed to the user’s national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

© ISO 2021 – All rights reserved

Plywood — Classification

1 Scope

This document provides systems of classification of plywood panels based on general appearance and principal characteristics.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2074, *Plywood — Vocabulary*

ISO 2426-1, *Plywood — Classification by surface appearance — Part 1: General*

ISO 2426-2, *Plywood — Classification by surface appearance — Part 2: Hardwood*

ISO 2426-3, *Plywood — Classification by surface appearance — Part 3: Softwood*

ISO 2426-4, *Plywood — Classification by surface appearance — Part 4: Palm-plywood*

ISO 12465, *Plywood — Specifications*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

4 Classification

4.1 General

Plywood panels shall be classified in accordance with the criteria chosen in the following list.

4.2 General description

4.2.1 Panel type as specified in accordance with ISO 2074

a) veneer plywood;

b) wood core plywood:

   1) blockboard;

   2) battenboard;

© ISO 2021 – All rights reserved