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Extruded sheets of impact-modified polystyrene (PS-I) — Requirements and test methods

Plaques extrudées en polystyrène modifié résistant au choc (PS-I) — Exigences et méthodes d'essai

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Contents

Page

Foreword ... **iv**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Material ... **2**

5 Requirements ... **2**
5.1 Appearance ... 2
5.2 Dimensional tolerances ... 2
5.2.1 Thickness ... 2
5.2.2 Length and width ... 2
5.2.3 Rectangularity ... 3
5.2.4 Bow of sheets in rolled form ... 3
5.3 Properties ... 3
5.3.1 General ... 3
5.3.2 Mechanical and thermal properties ... 4
5.3.3 Behaviour after heating ... 4
5.3.4 Physiological behaviour ... 5

6 Test methods ... **5**
6.1 Test specimens ... 5
6.1.1 Preparation of test specimens ... 5
6.1.2 Conditioning ... 5
6.1.3 Testing ... 5
6.2 Delivery condition ... 5
6.3 Appearance ... 5
6.4 Dimensions ... 6
6.4.1 Thickness (h) ... 6
6.4.2 Length (l) and width (b) ... 6
6.4.3 Rectangularity ... 6
6.4.4 Bow of sheets in rolled form ... 6
6.5 Density ... 6
6.6 Mechanical properties ... 6
6.6.1 Tensile stress at yield (σ_Y) ... 6
6.6.2 Nominal tensile strain at break (ε_{tB}) ... 6
6.6.3 Modulus of elasticity in tension (E_t) ... 6
6.6.4 Charpy impact strength of unnotched specimens (a_{cU}) ... 7
6.6.5 Charpy impact strength of notched specimens (a_{cN}) ... 7
6.6.6 Multiaxial impact strength ... 7
6.6.7 Ball indentation hardness ... 7
6.7 Thermal properties ... 7
6.7.1 Vicat softening temperature ... 7
6.7.2 Determination of shrinkage after heating ... 7

7 Designation ... **9**
7.1 Example for PS-I-sheets ... 9
7.2 Example for PS-I sheets in roll form ... 9

8 Marking ... **9**

Annex A (informative) **Additional guide values** ... **10**

Bibliography ... **11**

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Foreword

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This second edition cancels and replaces the first edition (ISO 14631:1999), of which it constitutes a minor revision.

The change compared to the previous edition are as follows:

— references to ISO 2897-1 have been replaced by ISO 19063-1.

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Extruded sheets of impact-modified polystyrene (PS-I) — Requirements and test methods

1 Scope

This document specifies the requirements and test methods for solid flat extruded sheets of impact-modified polystyrene (PS-I) without fillers and reinforcing materials.

This document applies only to thickness 0,25 mm to 20,0 . It also applies to PS-I sheet in roll form.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 179-1, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 306, *Plastics — Thermoplastic materials — Determination of Vicat softening temperature (VST)*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics*

ISO 1043-1, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method*

ISO 2039-1, *Plastics — Determination of hardness — Part 1: Ball indentation method*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 6603-1, *Plastics — Determination of multiaxial impact behaviour of rigid plastics — Part 1: Falling dart method*

ISO 11501, *Plastics — Film and sheeting — Determination of dimensional change on heating*

ISO 19063-1, *Plastics — Impact-resistant polystyrene (PS-I) moulding and extrusion materials — Part 1: Designation system and basis for specifications*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

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