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Vacuum technology — Dimensions of non-knife edge flanges

Technique du vide — Dimensions des brides sans guillotine

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Foreword

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This document was prepared by Technical Committee ISO/TC 112, *Vacuum technology*.

This second edition cancels and replaces ISO 1609:1986, of which it constitutes a minor revision. The changes compared to the previous edition are as follows:

— The title has been updated.

— The normative reference has been updated.

— “40” in 4.1.1 has been corrected to “50”.

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Vacuum technology — Dimensions of non-knife edge flanges

1 Scope

This document specifies the dimensions of non-knife-edge flanges and collars used in vacuum technology.

The dimensions ensure interchangeability between bolted, clamped and rotatable flanges:

a) whether the assembly be homogeneous (for example, bolted flanges or clamped flanges) or heterogeneous (for example, bolted flanges assembled with clamped flanges either by means of bolts or clamps or by means of bolts and rotatable flanges).

b) whether the sealing rings used with the flanges be elastomer O-rings or metal sealing rings, provided that they are compatible with the linear sealing loads given in Annex A.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

3.1
nominal bore
value intended to both identify the flange and specify the largest practical size of tubing that can be accommodated by the flange

[SOURCE: ISO 3669:2017, 3.2]

Note 1 to entry: The tables provide a series of nominal bores intended to identify the flanges or collars.

Note 2 to entry: These values follow the progression of the R10 series of preferred numbers (see ISO 3) from which only the term 12,5 has been eliminated.

Note 3 to entry: The values of nominal bore belonging to the R5 series of preferred numbers (see ISO 3) are as follows: 10, 16, 25, 40, 63, 100, 160, 250, 400, 630 and 1 000. They correspond to values intended to permit, in the long term, the adoption of a reduced series of nominal bores.

Note 4 to entry: The nominal bores 63 and 160 given in Tables 1, 2 and 3 correspond to practical diameters of 70 mm (or 65 mm) and 153 mm respectively.

3.2
diameter of bolt holes
C
value for the diameter of bolt holes

Note 1 to entry: *C* is derived from the bolt diameters, *D*, as given in ISO 273.

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3.3
bolt diameter
D
diameter of the bolts

Note 1 to entry: For a flange of given nominal bore, the bolt diameter, *D*, is the same for both bolted and rotatable flanges.

3.4
mating face
area in the form of a ring, the surface finish and the flatness of which make the sealing of the joint possible.

Note 1 to entry: The minimum mating face is defined by diameter *E* in Table 1 and *S* in Table 2, and by diameter *F* in Tables 1 and 2.

Note 2 to entry: The flange sealing face shall be flat, and no part of the flange shall project in relation to this plane.

3.5
collar width
G
value for the width of the collar onto which the clamp hooks

Note 1 to entry: The value for the width depends on the system of clamps used and should not be greater than 2,5 mm.

3.6
outside diameter
H
value for the outside diameter of bolted and rotatable flanges

Note 1 to entry: The dimensions given for the outside diameter are compatible with the requirement that the bolt washers (ISO 887 – small series) shall not project beyond the outer circumference of the flange.

3.7
number of bolt holes
n
value for the number of bolt holes

Note 1 to entry: The linear sealing loads tabulated in Annex A for a given bolt stress are derived from the values of the number of bolt holes *n*.

3.8
inner diameter for the contact area of clamps
U
value for the inner diameter for the contact area of clamps

Note 1 to entry: So as to take into account the diversity of the clamping systems which may be used, for example on collars with welding necks, the maximum inner diameter of the annulus reserved for contact with the clamps is defined by diameter *U*.

4 Dimensions

4.1 General

4.1.1 Dimensions of flanges and collars

The dimensions of the flanges or collars shall conform to those specified in Tables 1, 2 and 3 and shown in Figures 1, 2 and 3. These dimensions are for finished products and do not include allowance for machining. Flanges or collars with nominal bores of 10 to 50 inclusive, given in Tables 1, 2 and 3, except

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