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Building construction machinery and equipment — Truck mixers —

Part 2: Safety requirements

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 195, *Building construction machinery and equipment*, Subcommittee SC 1, *Machinery and equipment for concrete work*.

A list of all parts in the ISO 19711 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Introduction

This document is a type-C standard as stated in ISO 12100.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

— machine manufacturers (small, medium and large enterprises);

— health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

— machine users/employers (small, medium and large enterprises);

— machine users/employees (e.g. trade unions, organizations for people with special needs);

— service providers, e.g. for maintenance (small, medium and large enterprises);

— consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

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Building construction machinery and equipment — Truck mixers —

Part 2: Safety requirements

1 Scope

This document specifies the safety requirements for truck mixers defined in ISO19711-1.

This document does not deal with carrier vehicles, e.g. trucks, tractors, construction machinery and mobile industrial handling equipment or other self-propelled vehicles.

This document does not include requirements which are covered in directives related to the construction of vehicles or national road regulations.

NOTE The use in public road traffic is governed by the national regulations.

This document deals with all significant hazards, hazardous situations and events relevant to truck mixers when they are used as intended and under the conditions of misuse which are reasonably foreseeable by the manufacturer (see Annex D). This document specifies the appropriate technical measures to eliminate or reduce risks arising from the significant hazards during transportation, assembly, dismantling, disabling, scrapping, operation and maintenance of the truck mixer.

Figures to show examples in this document are listed in Annex A.

This document is not applicable to truck mixers manufactured before the date of its publication.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 19711-1, *Building construction machinery and equipment — Truck mixers — Part 1: Terminology and commercial specifications*

IEC 60204-1:2016, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements*

IEC 61000-6-2, *Electromagnetic compatibility (EMC) — Part 6-2: Generic standards — Immunity standard for industrial environments*

ISO 2867, *Earth-moving machinery — Access systems*

ISO 3457, *Earth-moving machinery — Guards — Definitions and requirements*

ISO 3744, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for an essentially free field over a reflecting plane*

ISO 4413, *Hydraulic fluid power — General rules and safety requirements for systems and their components*

ISO 4414, *Pneumatic fluid power — General rules and safety requirements for systems and their components*

ISO 4871:1996, *Acoustics — Declaration and verification of noise emission values of machinery and equipment*

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ISO 11201, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections*

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

ISO 13766-1, *Earth-moving and building construction machinery — Electromagnetic compatibility (EMC) of machines with internal electrical power supply — Part 1: General EMC requirements under typical electromagnetic environmental conditions*

ISO 13766-2, *Earth-moving and building construction machinery — Electromagnetic compatibility (EMC) of machines with internal electrical power supply — Part 2: Additional EMC requirements for functional safety*

ISO 13849-1, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design*

ISO 13850, *Safety of machinery — Emergency stop function — Principles for design*

ISO 13857:2019, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs*

ISO 14120, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 19711-1, ISO 12100 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

3.1
drum opening
opening for charging and discharging the drum

3.2
control station
unit with control devices for operating the functions of the truck mixer

Note 1 to entry: The control station can be a remote-control station with cable or cable-less.

Note 2 to entry: See Figure A.1.

Note 3 to entry: Functions of the truck mixer include, e.g. rotation direction of drum, rotating speed, stop function of the drum, working light switch, power chute switch.

3.3
work station
place where the main control station of the drum drive is arranged, that is usually located near the discharge chute

Note 1 to entry: The work station is for operating the charging, mixing and discharging. The *operator* (3.8) is either standing on ground level (see Figure A.1) or in case of rear discharge type truck mixer, it can be on the tread at the rear underrun protective device. Additional control stations can be provided, e.g. in the cabin of the truck.

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