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Road vehicles — Liquefied petroleum gas (LPG) fuel system components —

Part 17: Gas dosage unit

Véhicules routiers — Équipements pour véhicules utilisant le gaz de pétrole liquéfié (GPL) comme combustible —

Partie 17: Unité de dosage de gaz

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles,* Subcommittee SC 41, *Specific aspects for gaseous fuels*.

A list of all parts in the ISO 20766 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user’s national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Road vehicles — Liquefied petroleum gas (LPG) fuel system components —

Part 17: Gas dosage unit

1 Scope

This document specifies general requirements and definitions for the gas dosage unit when not combined with the gas injection device (a liquefied petroleum gas fuel component), intended for use on the types of motor vehicles defined in ISO 3833. It also provides general design principles and specifies requirements for instructions and marking.

This document is applicable to vehicles (mono-fuel, bi-fuel or dual-fuel applications) using gaseous fuels in accordance with ISO 9162. It is not applicable to the following:

a) fuel containers;

b) stationary gas engines;

c) container mounting hardware;

d) electronic fuel management;

e) refuelling receptacles.

It is recognized that miscellaneous components not specifically addressed herein can be examined for compliance with the criteria of any applicable part of the ISO 20766 series, including testing to the appropriate functional tests.

All references to pressure in this document are considered gauge pressures unless otherwise specified.

This document applies to device which have a service pressure in the range of 110 kPa (butane rich at 20 °C) and 840 kPa (propane rich at 20 °C), hereafter referred to in this document. Other service pressures can be accommodated by adjusting the pressure by the appropriate factor (ratio).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 20766-1, *Road vehicles — Liquefied petroleum gas (LPG) fuel systems components — Part 1: General requirements and definitions*

ISO 20766-2, *Road vehicles — Liquefied petroleum gas (LPG) fuel systems components — Part 2: Performance and general test methods*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 20766-1 apply.

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ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

4 Markings

The gas dosage unit shall bear the following clearly legible and indelible identification markings consisting of characters, figures or symbols:

a) the manufacturer's or agent's name, trademark or symbol;

b) the model designation (part number);

c) working pressure and temperature range;

d) the year and month of fabrication.

The following additional markings are recommended:

— the direction of flow (when necessary for correct installation);

— the type of fuel;

— electrical ratings (if applicable);

— the symbol of the certification agency;

— the type approval number;

— the serial number or date code;

— a reference to this document.

5 Construction and assembly

5.1 The gas dosage unit shall be designed to withstand the maximum operating pressure as applicable.

5.2 The gas dosage unit shall be designed to withstand a temperature between the minimum operating temperature and maximum operating temperature as applicable.

5.3 To prevent electric sparks on the surface, in case of fracture of the component, the electrically operated gas dosage unit shall:

a) be insulated in a manner that no current is conducted through LPG containing parts;

b) have the electrical system of the device isolated from the body.

Isolation resistance shall be >10 MΩ.

5.4 In case of a gas dosage unit valve activated by an electric/external power, the valve shall be in the "closed" position when its power is switched off.

5.5 The gas dosage unit materials constituting a device that are in contact with the heat exchange medium of a device during operation shall be compatible with this fluid and shall be designed to withstand a pressure of 200 kPa of the heat exchange medium.

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